



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	6622A 3	CYLINDER BLOCK AND CRANKCASE	1		
2	1134	3197A 1	END CAP ASSEMBLY	1		
3	26	29476	OIL SEAL, END CAP	1		
4	25	47254	"O" RING	1		7
5	15	47248A 1	SHIM, END CAP TO CRANKCASE	AR		5
6	10	69034	SCREW, END CAP MOUNTING	4		
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1		
8	26	29476	OIL SEAL, END CAP	2		
9	25	32546	"O" RING, END CAP	1		7
10	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		5
11	10	69034	SCREW, END CAP MOUNTING (1)	3		
12	10	71808	COVER, WATER JACKET - CYLINDER	1		
13	27	72142	GASKET, WATER JACKET COVER	1		7
14	27	72142	GASKET, WATER JACKET COVER	1		7
15	10	53167	SCREW	23	WATER JACKET COVER TO CYLINDER	
16	12	70132	WASHER	23	WATER JACKET COVER FASTENERS	
17	27	72507	GASKET, CYLINDER BLOCK TO EXHAUST MANIFOLD	1		7
18	27	75778	PLATE, BAFFLE - EXHAUST MANIFOLD	1		
19	27	72509	GASKET	1	BAFFLE PLATE TO EXHAUST MANIFOLD	7
20	27	79019	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER MOUNTING	24		
22	22	32802	PLUG, PIPE - EXHAUST MANIFOLD	1		
23	1023	5070	COVER, CYLINDER BLOCK	1		
24	27	72506	GASKET, CYLINDER BLOCK COVER	1		7
25	10	69100	SCREW, COVER MOUNTING (1")	16		
27	22	68307	PLUG, PIPE - CYLINDER BLOCK COVER	1		
28	27	37440	BRACKET, MOUNT SUPPORT - CYLINDER	1		
29	10	24234	SCREW, BRACKET TO CYLINDER	1		
30	27	62301	COVER, TRANSFER PORT (TOP)	2		
30	27	66094	COVER, TRANSFER PORT (BOTTOM)	1		
31	27	64941	GASKET, TRANSFER PORT COVER	1		7
32	10	69100	SCREW, TRANSFER PORT COVER MOUNTING	16		
32	10	28636	SCREW	11	TRANSFER PORT COVER MOUNTING	
33	10	76367	POINTER, TIMING	1		
34	10	28636	SCREW, TIMING POINTER ATTACHMENT	1		
35	12	35462	WASHER, TIMING POINTER SCREW	1		
36	3	46933A 3	GROUND STRAP ASSEMBLY, EXHAUST	2		
37	10	62568	SCREW, GROUND STRAP ATTACHMENT	2		
-	27	60476A75	GASKET SET			